

Work Order ID 150931-2

150931

Page 1

Monday, September 12, 2016 10:30:48 AM

Item ID: D350-822-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Stop *NS2*

Start Date: 9/8/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/12/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: DAS 21 9-89 Date: SEP 12 2016

Tooling:

Date:

Run Start

NR1

QC: DAS 21 9-89 Date: SEP 12 2016

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-822	F

100

100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.01

Photocopy bluefile & type labels per PPP D350-822-013 CHG001

paper/work update
done
FEB 07 2017 MJS

0.00

110

110

Packaging

Packaging

Pick Kit

Memo

0.01

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.01

DAS
28
9-89

DAS
28
9-89

FEB 27 2017

SEP 19 2016

DAS
27
9-89

DAS
28
9-89

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Monday, September 12, 2016 10:30:48 AM

Item ID: D350-822-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop ***NS2***

Item Name: PA100 PUREair System for AS350/EC130 - Provisions

Start Date: 9/8/2016 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 9/12/2016 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1			
130									
Packaging	Memo	0.01							
Packaging	Identify and pack for shipping as per PPP D350-822-013								
	Location: <u>Sold</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03							
Quality Control									

DAS
21
9-89 FEB 28 2017DAS
21
9-89 FEB 28 2017

Picklist Print

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Work Order ID: 150931

150931

Parent Item: D350-822-013

D350-822-013

Parent Item Name: PAT00 PUREair System for A3330/EC130 Provisions

Start Date: 9/8/2016

Required Date: 9/12/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 16.09.01 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1149D0332J		Purchased	No				Each	1,326.000	57~	116			DAS 27 9-89
NAS1149D0332.J													
Washer													

Location	Loc Qty	Loc Code
CA	6	
m129682	6	
FP001	204	
m134848	204	
GA	300	
m134848	300	
ST260a	600	
m135566	600	
ST264	216	
m135536	216	

650.0401

Purchased

No

Each

1.0000

650 0401

PUREair Faring Assembly

Location	Loc Qty	Loc Code
FG109	1	
K32155	1	

D4925-041

Manufactured

No

Each

0.0000

D4925-041

Mounting Plate Assembly

SEP 19 2016

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Work Order ID: 150931

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Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 POREAM System for A3330/EC130 Provisions

Start Date: 9/9/2016

Required Date: 9/12/2016

Start Qty: 2.00

Required Qty: 2.00

D4931-1 Manufactured No

Each 5.0000

**

2

PC

D4931-1

Engine Fitting (for acft models B2 & previous)

DAS
28
9-89

Location

Loc Qty

Loc Code

st138

5

150521

5

D4931-3 Manufactured No

Each 0.0000

**

2

B150445 PC DAS 27 9-89

D4931-3

Engine Fitting (for B3 models)

D4931-5 Manufactured No

Each 0.0000

**

2

B150413 PC DAS 27 9-89

D4931-5

Engine Fitting (for B3e models)

D4935-1 Manufactured No

Each 4.0000

**

12

10x150523 PC DAS 27 9-89

D4935-1

Mounting Bracket

DAS
28
9-89

Location

Loc Qty

Loc Code

ST139

4

146511

1

149873

3

D4943-1 Manufactured No

Each 9.0000

**

2

PC DAS 27 9-89

D4943-1

Flex Hose

DAS
28
9-89

Location

Loc Qty

Loc Code

ST220a

8

119754

8

st220b

1

119752

1

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Work Order ID: 150931

150931

Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 PLUPair System for AS250/EC130 Provisions

Start Date: 9/8/2016

Required Date: 9/12/2016

Start Qty: 2.00

Required Qty: 2.00

D4961-041 Manufactured No

Each 6.0000

D4961-041

Tube Assembly

**

1-2

PC DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST139

6

150524

6

Each

2.0000

2

**

PC DAS 27 9-89

D4961-043

Manufactured No

D4961-043

Tube Assembly

DAS 28 9-89

Location

Loc Qty

Loc Code

ST140

2

149865

2

Each

4.0000

2

**

PC DAS 27 9-89

D5079-1

Purchased No

D5079-1

Placard, EAPS

DAS 28 9-89

Location

Loc Qty

Loc Code

ST148

4

150526

4

Each

0.0000

9/7/2017

4

**

146923 SEP 28 2016 DAS 27 9-89 6 9-89

D5090-041

Manufactured No

D5090-041

Duct Assembly

D5105-1

Manufactured No

D5105-1

Handle

DAS 28 9-89

Location

Loc Qty

Loc Code

st151

8

149869

8

4

**

PC DAS 27 9-89

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Work Order ID: 150931

150931

Parent Item: D350-822-013

D350-822-013

Parent Item Name: RA100 DUDEair System for AS250/EC130 Provisions

Start Date: 9/8/2016

Required Date: 9/12/2016

Start Qty: 2.00

Required Qty: 2.00

D5110-1 Manufactured No

Each 3.0000

D5110-1

Swivel Nut Fitting

**

PC DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST152

3

149879

3

D5179-1 Manufactured No

Each 19.0000

D5179-1

Doubler

**

PC DAS 27 9-89

D/ 2 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST220

19

149870

19

D5179-3 Manufactured No

Each 0.0000

D5179-3

Doubler

**

PC ISO 27 9-89

DAS 28 9-89

D5194-1 Manufactured No

Each 14.0000

D5194-1

Doubler

**

PC DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST220

14

149874

4

150530

10

D5208-041 Manufactured No

Each 0.0000

D5208-041

Blanking Plate Assembly

8411999090

OCT 06 2016

DAS 6 9-89

Each

0.0000

**

PC ISO 27 9-89

DAS 28 9-89

Purchased No

Each

0.0000

**

8411999090

Gasket - P/N 9752100180

DAS 28 9-89

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Work Order ID: 150931

150931

Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 PUREair System for A8350/EC130 Provisions

Start Date: 9/8/2016

Required Date: 9/12/2016

Start Qty: 2.00

Required Qty: 2.00

9752018044

Purchased No

Each 10.0000

9752018044

Gasket (for B3 models)

DAS
28
9-89

**

2 135625 PC DAS 27 9-89

Location Loc Qty Loc Code

ST589 10
m134710 1
m135521 9

9945000120

Purchased No

Each 10.0000

9945000120

Gasket (for B3e models)

DAS
28
9-89

**

1-2 PC DAS 27 9-89

Location Loc Qty Loc Code

ST564 9
m135521 9
ST589 1
m134710 1

23350CA050

Purchased No

Each 119.0000

23350CA050

WASHER

DAS
28
9-89

**

3-4 PC DAS 27 9-89

Location Loc Qty Loc Code

ST568 19
m129609 19
ST579 100
m135603 100

AN821-12J

Purchased No

Each 23.0000

AN821-12J

Elbow (or AN821-12K or 12S)

DAS
28
9-89

**

9-4 PC DAS 27 9-89

Location Loc Qty Loc Code

OVER007 10
M135603 10
ST324 13
M135544 13

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Work Order ID: 150931

150931

Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 PUREair System for A8350/EC130 Provisions

Start Date: 9/8/2016

Required Date: 9/12/2016

Start Qty: 2.00

Required Qty: 2.00

AN929-12J

Purchased No

Each 11.0000

AN929-12J

Cap

**

2

PC

DAS 27 9-89

Location

Loc Qty

Loc Code

ST322

11

~~m134861~~

2

m135544

4

m135603

5

2

EN3686-050016

Purchased No

Each 0.0000

FN3686-050016

Screw

**

4

135 663

PC

DAS 27 9-89

LN9038-05012

Purchased No

Each 209.0000

I N9038-05012

Bolt

**

64

PC

DAS 27 9-89

Location

Loc Qty

Loc Code

ST564

209

~~m135544~~

169

m135603

40

64

LN9038-05040

Purchased No

Each 9.0000

I N9038-05040

Bolt

**

2

PC

DAS 27 9-89

Location

Loc Qty

Loc Code

ST564

9

~~m134976~~

9

2

LN9348-05

Purchased No

Each 0.0000

I N9348-05

Nut

**

52

M135651 PC

DAS 27 9-89

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Work Order ID: 150931

150931

Parent Item: D350-822-013

D350-822-013

Parent Item Name: PA100 BLUPEis System for AG350/EC130 Provisions

Start Date: 9/8/2016

Required Date: 9/12/2016

Start Qty: 2.00

Required Qty: 2.00

MS20470AD3-4

Purchased

No

Each

810.0000

18.36

MS20470AD3-4

Rivet, Universal Head

**

PC

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

268

111477

268

ST310

542

111477

542

Each

24.0000

56
2

**

PC

DAS
27
9-89

MS21919WCH12

Purchased

No

MS21919WCH12

Clamp

DAS
28
9-89

Location

Loc Qty

Loc Code

ST291

24

m135536

14

m135600

10

Each

10.0000

2

**

PC

DAS
27
9-89

MS9592-138

Purchased

No

MS9592-138

Bracket

DAS
28
9-89

Location

Loc Qty

Loc Code

ST267

10

m135544

5

m135603

5

Each

29.0000

2

**

PC

DAS
27
9-89

NAS43DD3-64

Purchased

No

NAS43DD3-64

Spacer

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

5

m132461

5

ST550

24

m135603

24

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5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
2	2	23350CA050	LOCKING TAB
2	2	AN821-12J	ELBOW (OR AN821-12K OR AN821-12S)
1	1	AN929-12J	CAP
58	58	BS4320-A5	WASHER (OR NAS1149D0332J)
2	2	EN3686-050016	SCREW
32	32	LN9038-05012	BOLT
1	1	LN9038-05040	BOLT
26	26	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WHG12	CLAMP
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE